# **Solid State Relays** 1-Phase, Proportional Switching Controllers Types RGS1P..AA.., RGS1P..V..





- 1-pole analog switching AC solid state relays
- · Selectable mode of operation:
  - Phase Angle
  - Full Cycle x1, x4, x16
  - Advanced Full Cycle
  - Soft Starting
- Rated operational voltage: up to 660 VAC
- · Rated operational current: up to 90 AAC
- Control inputs: 4-20 mA, 0-5V, 1-5V, 0-10V, external potentiometer
- Integrated varistor protection on output
- Load ON LED indication

Rated operational current -

Configuration layout -

External supply

100kA short circuit current rating according to UL508



### **Product Description**

The RGS1P is a series of solid state relays that give the possibility to control output power of 1-phase loads with an analog control input. The RGS1P is intended to be mounted on chassis or an external heatsink.

Input types cover a wide range of current and voltage ranges. Local setting by an external potentiometer is possible. Switching modes, selectable through a front knob, allow

phase angle control, full cycle control, advanced full cycle control specific for short wave infrared heaters and soft starting for limiting inrush current of loads having a high temperature coefficient.

The output of the RGS1P is protected against overvoltages by means of an integrated varistor across the output. Two front LEDs indicate the status of the load and control.

Specifications are at a surrounding temperature of 25°C unless otherwise specified.

#### Ordering Key **RGS 1 P 60 V 50 E D** Solid state relay Number of poles Type of switching Rated operational voltage **Control input**

## Type Selection

SSR with no heatsink	Type of switching	Rated voltage (Ue), Blocking voltage	Control input <sup>1</sup>	Rated current <sup>2</sup> @40°C, I <sup>2</sup> t	Connection configuration	External supply (Us)
RGS1: 1-pole switching	P: Proportional	23: 85 - 265 VAC, 800 Vp	AA: 4-20 mADC	50: 50 AAC, 1,800 A <sup>2</sup> s 92: 90 AAC, 18,000 A <sup>2</sup> s	E: Contactor	D: 24 VDC/AC A: 90 - 250 VAC
Switching		48: 190 - 550 VAC, 1200 Vp	V: 0-5 VDC 1- 5 VDC			
		60: 410 - 660 VAC, 1200 Vp	0-10 VDC External potentiometer			

<sup>1: &#</sup>x27;V' control input versions require an external supply Us

<sup>2:</sup> Max. ratings with suitable heatsink. Refer to Heatsink Selection tables for further details.



# **Selection Guide**

Output voltage,	Control input	External supply,	Power connection	Rated operational co	urrent (l²t value)
Ue		Us		50 AAC (1,800 A <sup>2</sup> s) 35 mm	90 AAC (18,000 A²s) 35 mm
85 - 265 VAC	AA:	-	Screw	RGS1P23AA50E	-
	4-20 mADC		Box	-	RGS1P23AA92E
	V:	24 VDC/AC	Screw	RGS1P23V50ED	-
	0-10V, 0-5V, 1-5VDC, pot		Box	-	RGS1P23V92ED
		90-250 VAC	Screw	RGS1P23V50EA	-
			Box	-	RGS1P23V92EA
190 - 550 VAC	AA:	-	Screw	RGS1P48AA50E	-
	4-20 mADC		Box	-	RGS1P48AA92E
	V:	24 VDC/AC	Screw	RGS1P48V50ED	-
	0-10V, 0-5V, 1-5VDC, pot		Box	-	RGS1P48V92ED
		90-250 VAC	Screw	RGS1P48V50EA	-
			Box	-	RGS1P48V92EA
410 - 660 VAC	AA:	-	Screw	RGS1P60AA50E	-
	4-20 mADC		Box	-	RGS1P60AA92E
	V:	24 VDC/AC	Screw	RGS1P60V50ED	-
	0-10V, 0-5V, 1-5VDC, pot		Box	-	RGS1P60V92ED
		90-250 VAC	Screw	RGS1P60V50EA	-
			Box	-	RGS1P60V92EA

# **General Specifications**

	RGS1PAA	RGS1PV
Operational frequency range	45 to 65 Hz	45 to 65 Hz
Power factor	> 0.7 @ rated voltage	> 0.7 @ rated voltage
Touch Protection	IP20	IP20
LED status indication <sup>3</sup> Green	Control input <4 mA, flashing 0.5s ON, 0.5s OFF >4 mA, intensity varies with input Supply ON (Us)	Control input <0 V, flashing 0.5s ON, 0.5s OFF >0 V, fully ON Supply ON (Us)
	n/a	Flashing 0.5s ON, 0.5s OFF
Yellow	Load ON	Load ON
Pollution degree	2 (non-conductive pollution with possibilities of condensation)	2 (non-conductive pollution with possibilities of condensation)
Over-voltage category	III (fixed installations)	III (fixed installations)
Isolation L1, T1, A1, A2, A3, POT, GND, Us to case	4000 Vrms	4000 Vrms
L1, T1 to A1, A2, A3, Pot, GND, Us	2500 Vrms	2500 Vrms
Us to A1, A2, A3, POT, GND	n/a	n/a (VED) 1500 Vrms (VEA)

<sup>3:</sup> Refer to LED Indications section



# **Output Voltage Specifications**

	RGS1P23	RGS1P48	RGS1P60
Operational voltage range (Ue)	85-265 VAC	190-550 VAC	410-660 VAC
Blocking voltage	800 Vp	1200 Vp	1200 Vp
Leakage current @ rated voltage	≤ 5 mAAC	≤ 5 mAAC	≤ 5 mAAC
Internal Varistor across output	Yes	Yes	Yes

## **Output Specifications**

RGS1P50	RGS1P92
50 AAC	90 AAC
50 AAC	90 AAC
250 mAAC	500 mAAC
107 AAC	168 AAC
600 Ap	1900 Ap
1800 A <sup>2</sup> s	18000 A²s
1000 V/us	1000 V/us
	50 AAC 250 mAAC 107 AAC 600 Ap 1800 A <sup>2</sup> s

<sup>4:</sup> Max. current with suitable heatsink. Refer to Heatsink Selection tables.

# **Supply Specifications**

	RGS1PVD	RGS1PVA
Supply voltage range (Us)6	24 VDC, -15% / +20%	90-250 VAC
	24 VAC, -15% / +15%	-
Overvoltage protection	up to 32 VDC/AC for 30 sec.	n/a
Reverse Protection	Yes	n/a
Surge Protection <sup>7</sup>	Yes, integrated	Yes, integrated
Max. supply current	30 mA	14 mA

<sup>6. 24</sup> DC / AC to be supplied from a Class 2 power source

<sup>5:</sup> Overload profile for AC-55b, le: AC-55b: 6x le - 0.2: 50 - x; where le = nominal current (AAC), 0.2 is the duration of the overload (6xle) in seconds, 50 is the duty cycle in %, and x = no. of starts. RGS1P..50: AC-55b: 180 - 0.2: 50 - 15; RGS1P..92: AC-55b: 300 - 0.2: 50 - 350. Consult Carlo Gavazzi representative for other overload current values.

<sup>7.</sup> Refer to Electromagnetic Compatibility section

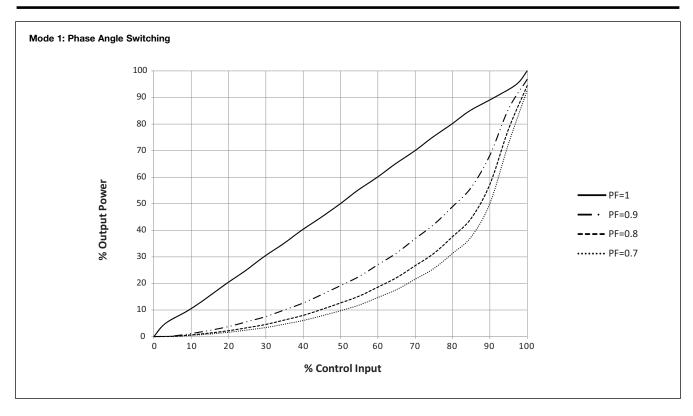


# **Input Specifications**

	RGS1PAA	RGS1PV	
Control input	4-20 mADC (A1-GND)	0-10 VDC (A1-GND) 0-5 VDC (A2-GND) 1-5 VDC (A3-GND)	
Pickup current, minimum	4.3 mADC	-	
Drop out current	3.9 mADC	-	
Pick up voltage 0-5 VDC, 0-10 VDC range 1-5 VDC range	:	0.5 VDC 1.5 VDC	
Drop out voltage 0-5 VDC, 0-10 VDC range 1-5 VDC range	: :	0.05 VDC 1.02 VDC	
Potentiometer input	-	10k ohms (GND - A2 - POT)	
Maximum initialisation time	280 ms	250 ms	
Response time (Input to Output) Modes 1, 5, 7 Modes 2, 3, 4, 6	2 half cycles 3 half cycles	2 half cycles 3 half cycles	
Voltage drop	<10 VDC @ 20 mA	n/a	
Input impedance	n/a	100k ohms	
Linearity (Output resolution)	Refer to Transfer Characteristics section, note 9		
Reverse protection	Yes	Yes	
Maximum allowable input current	50 mA for max. 30 sec	-	
Input protection vs. surges8	Yes	Yes	
Overvoltage protection	-	up to 30 VDC	

<sup>8.</sup> Refer to Electromagnetic Compatibility section

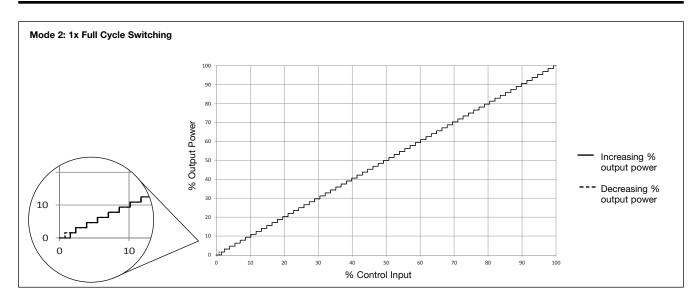
## **Transfer Characteristics**

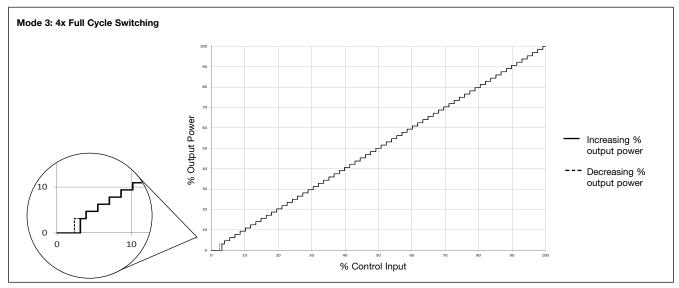


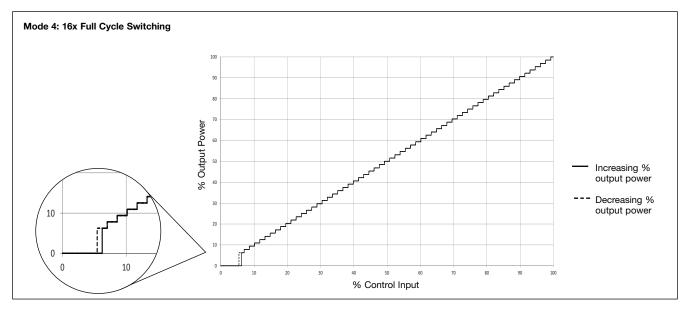
<sup>9.</sup> The RGx1P is intended for use in closed loop systems were the output power automatically adjusts to the control input available from the system.



# **Transfer Characteristics (cont.)**

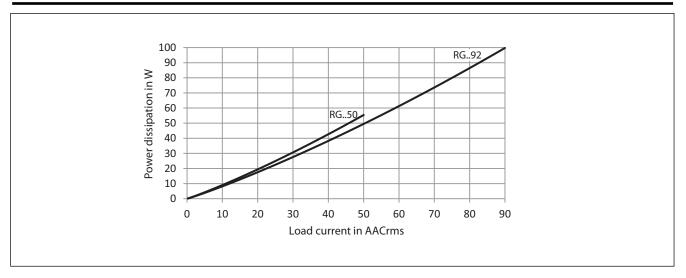








# **Output Power Dissipation**



## **Heatsink Selection**

RGS1P..50

Load current [A]			Thermal esistance	e [°C/W]			
							_
50.0	1.45	1.28	1.06	0.87	0.68	0.49	
45.0	1.72	1.50	1.29	1.07	0.85	0.64	
40.0	2.00	1.75	1.50	1.25	1.00	0.75	
35.0	2.35	2.06	1.76	1.47	1.18	0.88	
30.0	2.83	2.48	2.13	1.77	1.42	1.06	
25.0	3.52	3.08	2.64	2.20	1.76	1.32	
20.0	4.58	4.01	3.44	2.86	2.29	1.72	
15.0	6.40	5.60	4.80	4.00	3.20	2.40	
10.0	10.19	8.92	7.64	6.37	5.10	3.82	
5.0		19.51	16.72	13.94	11.15	8.36	
	20	30	40	50	60	70	
						Ambi	ent temp [°

Maximum junction temperature	125°C
Heatsink temperature	100°C
Junction to case thermal resistance, Rthjc	<0.3 °C/W
Case to heatsink thermal resistance, Rthcs <sup>10</sup>	< 0.25 °C/W

#### RGS1P..92

Load current [A]		Thermal resistance [°C/W]				
00.0	0.00	0.50	0.44	0.04	0.04	0.11
90.0	0.62	0.52	0.41	0.31	0.21	0.11
81.0	0.77	0.66	0.54	0.42	0.31	0.19
72.0	0.97	0.83	0.70	0.56	0.43	0.29
63.0	1.23	1.07	0.91	0.75	0.59	0.43
54.0	1.55	1.35	1.16	0.97	0.77	0.58
45.0	1.93	1.69	1.45	1.21	0.97	0.73
36.0	2.53	2.21	1.89	1.58	1.26	0.95
27.0	3.55	3.11	2.66	2.22	1.77	1.33
18.0	5.67	4.97	4.26	3.55	2.84	2.13
9.0	12.46	10.90	9.34	7.79	6.23	4.67
	20	30	40	50	60	70

Ambient temp [°C]

Maximum junction temperature	125°C
Heatsink temperature	100°C
Junction to case thermal resistance, Rthjc	<0.20 °C/W
Case to heatsink thermal resistance, Rthcs <sup>10</sup>	< 0.25 °C/W

<sup>10:</sup> Case to heatsink thermal resistance values indicated are applicable upon application of a fine layer of silicon based thermal paste HTS02S from electrolube between SSR and heatsink or mounting surface.



# **Environmental and Housing Specifications**

Operating Temperature	-40°C to +70°C (-40°F to +158°F)
Storage Temperature	-40°C to +100°C (-40°F to +212°F)
RoHS (2011/65/EU)	Compliant
Impact resistance (EN50155, EN61373)	15/11 g/ms
Vibration resistance	
(2-100Hz, EN50155, EN61373)	2g per axis
Relative humidity	95% non-condensing @ 40°C
Material	PA66, RAL7035
UL flammability rating	
(for plastic)	UL 94 V0

conform to EN 60335-1 requirements
0-1000m. Above 1000m derate lineraly by 1% of FLC per 100m up to a maximum of 2000m
approx. 180g approx. 190g

# **Agency Approvals and Conformances**

Conformance	IEC/EN 60947-4-3	Agency Approvals	UR: UL508 Recognised, NMFT2 E172877 cUR: CSA 22.2 No.14-13, NMFT8 E172877
			CSA: CSA 22.2 No.14-13, 204075
<b>(€ ₽1 (</b> €		Short Circuit Current Rating	100kArms, UL508



## **Electromagnetic Compatibility**

EMC Immunity	EN 60947-4-3	Electrical fast transient	
Electrostatic discharge (ESD)		(Burst) immunity	EN/IEC 61000-4-4
immunity	EN/IEC 61000-4-2	Output: 2kV, 5 kHz	Performance Criteria 1
Air discharge, 8 kV	Performance Criteria 2	RGS1PAA	
Contact, 4 kV	Performance Criteria 2	A1, A2: 2 kV, 5 kHz	Performance Criteria 1
Electrical surge immunity	EN/IEC 61000-4-5	RGS1PV	
Output, line to line, 1 kV	Performance Criteria 2	A1, A2, A3, POT, GND: 1 kV, 5 kHz	Performance Criteria 1
Output, line to earth, 2 kV	Performance Criteria 2	Us: 2 kV, 5 kHz	Performance Criteria 1
A1, A2		Radiated radio frequency	
RGS1PAA		immunity	EN/IEC 61000-4-3
Line to line, 500 V	Performance Criteria 2	10V/m, 80 - 1000 MHz	Performance Criteria 1
Line to earth, 500 V	Performance Criteria 2	10V/m, 1.4 - 2.0 GHz	Performance Criteria 1
A1, A2, A3, POT, GND		3V/m, 2.0 - 2.7 GHz	Performance Criteria 1
RGS1PV		Conducted radio frequency	
Line to earth, 1 kV	Performance Criteria 2	immunity	EN/IEC 61000-4-6
Us +, Us -		10V/m, 0.15 - 80 MHz	Performance Criteria 1
RGS1PVED		Voltage Dips	EN/IEC 61000-4-11
Line to line, 500 V	Performance Criteria 2	0% for 0.5, 1 cycle	Performance Criteria 2
Line to line, 500 V	Performance Criteria 2	40% for 10 cycles	Performance Criteria 2
Us ~	1 Chomanec Ontena 2	70% for 25 cycles	Performance Criteria 2
RGS1PVEA		80% for 250 cycles	Performance Criteria 2
Line to line, 1 kV	Performance Criteria 2	Voltage Interruptions	EN/IEC 61000-4-11
Line to line, 1 kV Line to earth, 2 kV	Performance Criteria 2	0% for 5000 ms	Performance Criteria 2
Line to carri, 2 KV	1 Chomanec Ontena 2		
EMC Emission	EN 60947-4-3	Radio interference field	
Radio interference voltage		emission (radiated)	EN/IEC 55011
emission (conducted)	EN/IEC 55011	30 - 1000 MHz	Class A (industrial)
0.15 - 30 MHz	Class A (with external filtering)		

#### Note:

- · Control input lines must be installed together to maintain products susceptibility to Radio Frequency Interference.
- Use of AC solid state relays may according to the application and the load current, cause conducted radio interferences. Use of mains filters may be
  necessary for cases where the user must meet E.M.C requirements. The capacitor values given inside the filtering specification tables should be taken
  only as indications, the filter attenuation will depend on the final application.
- This product has been designed for Class A equipment. (External filtering may be required, refer to filtering section). Use of this product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.
- Surge tests on RGC..A models were carried out with the signal line impedence network. In case the line impedance is less than 40Ω, it is suggested that AC supply is provided through a secondary circuit where the short circuit limit between conductors and ground is 1500VA or less.
- A deviation of one step in the distributed full cycle models and up to 1.5% Full Scale Deviation in phase angle models is considered to be within PC1 criteria.
- Performance Criteria 1 (Performance Criteria A): No degradation of performance or loss of function is allowed when the product is operated as intended.
- Performance Criteria 2 (Performance Criteria B): During the test, degredation of performance or partial loss of function is allowed. However, when the test is complete the product should return operating as intended by itself.
- Performance Criteria 3 (Performance Criteria C): Temporary loss of function is allowed, provided the function can be restored by manual operation of the control.



# Filtering - EN/IEC 55011 Compliance

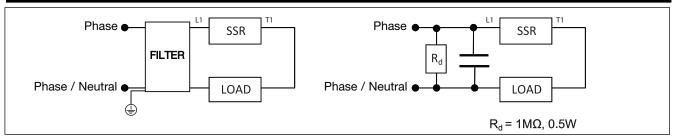
### Compliance to Class A emission limits

	RGS1P50	RGS1P92		
Max. Load Current	30 AAC	43 AAC	60 AAC	
	SCHAFFNER, FN2410-45-33	SCHAFFNER, FN2410-45-33		
		A50R000		
Mode 1 - Phase Angle	EPCOS, SIFI -H-G136	EPCOS, A42R12 SIFI-H-G136 (up to 36 AAC)	SCHAFFNER, FN2410-60-34	
Mode 2 -1x Full Cycle	2.2uF, max. 760 VAC / X1	3.3uF, max. 760 VAC / X1	3.3uF, max. 760 VAC / X1	
Mode 3 - 4x Full Cycle	1uF, max. 760 VAC / X1	2.2uF, max. 760 VAC / X1	2.2uF, max. 760 VAC / X1	
Mode 4 - 16x Full Cycle	680nF, max. 760 VAC / X1	1uF, max. 760 VAC / X1	2.2uF, max. 760 VAC / X1	
Mode 5 - Advanced full cycle	3.3uF, max. 760 VAC / X1	3.3uF, max. 760 VAC / X1	SCHAFFNER, FN2410-60-34	
Made C. Coff stort : Made 4	C00=F 700 VAC / V4	1E	EPCOS, A60R000	
Mode 6 - Soft start + Mode 4	680nF, max. 760 VAC / X1	1uF, max. 760 VAC / X1	2.2uF, max. 760 VAC / X1	
Mode 7 - Soft start + Mode 5	3.3uF. max. 760 VAC / X1	3.3uF, max. 760 VAC / X1	SCHAFFNER, FN2410-60-34	
		, , , , , , , , , , , , , , , , , , , ,	EPCOS, A60R000	

### Compliance to Class B emission limits

	RGS1P50	RGS1P92	
Max. Load Current	30 AAC	43 AAC	60 AAC
Mode 1 - Phase Angle	EPCOS, A42R1122	EPCOS, A55R122	EPCOS, A75R122
	SCHAFFNER, FN2410-45-33	SCHAFFNER, FN2410-45-33	SCHAFFNER, FN2410-60-34
		ROXBURGH, MDF50	
Mode 2 - 1x Full Cycle		A50R000	
	EPCOS, SIFI-H-G136	A42R122	EPCOS, A60R000
		EPCOS, SIFI-H-G136	
		(up to 36 AAC)	
Mode 3 - 4x Full Cycle	3.3uF, max. 760 VAC / X1	3.3uF, max. 760 VAC / X1	SCHAFFNER, FN2410-60-34
Wiode 3 - 4x i dii Cycle	5.5ui , Illax. 700 VAC / X1	5.5ui , Iliax. 700 VAO / XI	EPCOS, A60R000
Mode 4 - 16x Full Cycle	2.2uF, max. 760 VAC / X1	2.2uF, max. 760 VAC / X1	3.3uF, max. 760 VAC / X1
	SCHAFFNER, FN2410-45-33	SCHAFFNER, FN2410-45-33	SCHAFFNER, FN2410-60-34
		ROXBURGH, MDF50	
Mode 5 - Advanced full cycle		A50R000	
·	EPCOS, SIFI-H-G136	EPCOS, A42R122	EPCOS, A60R000
		SIFI-H-G136	
		(up to 36 AAC)	
Mode 6 - Soft start + Mode 4	2.2uF, max. 760 VAC / X1	2.2uF, max. 760 VAC / X1	3.3uF, max. 760 VAC / X1
	SCHAFFNER, FN2410-45-33	SCHAFFNER, FN2410-45-33	SCHAFFNER, FN2410-60-34
		ROXBURGH, MDF50	
Mode 7 - Soft start + Mode 5		A50R000	
	EPCOS, SIFI-H-G136	EPCOS, A42R122	EPCOS, A60R000
		SIFI-H-G136	
		(up to 36 AAC)	
	EPCOS, SIFI-H-G136	SIFI-H-G136	EPCOS, A60R000

## **Filter Connection Diagram**



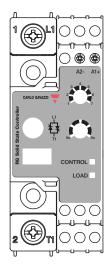
Note: The suggested filtering is determined by tests carried out on a representative setup and load. The RGS1P. is intended to be integrated within a system where conditions may differentiate from conditions utilised for tests, such as load, cable lengths and other auxiliary components that may exist within the end system. It shall be the responsibility of the system integrator to ensure that the system containing the above component complies with the applicable rules and regulations.

Filter manufacturer installation recomendations shall be taken in consideration when utilising such filters.



## **Product Interface**

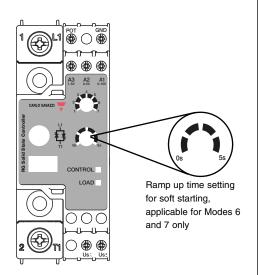
#### RGS1P..AA..



#### Terminals Labelling:

Line connection 2/T1: Load connection A1 - A2: Control input: 4 - 20 mA

#### RGS1P..V..



#### Terminals Labelling:

1/L1: 2/T1: Line connection Load connection A1-GND: Control input: 0-10V A2-GND: Control input: 0-5V A3-GND: Control input: 1-5V

POT: External potentiometer input

External supply, positive signal (RG..V.D) or AC signal (RG..V.A)  $\,$ Us (+, ~):

External supply, ground (RG..V.D) or AC signal (RG..V.A) Us (-, ~):

Mode Selection		Switching Mode	
	1	Phase Angle (default setting)	
	2	1x Full Cycle	
4 -	3	4x Full Cycles	
2 6	4	16x Full Cycles	
1 7	5	Advanced Full Cycle	
	6	Soft start + 16x Full Cycles	
	7	Soft start + Advanced Full Cycle	

### **LED** Indications

### RGS1P..AA..

LED	Status	Timing Diagram
	Control input <4mA	
	Control input >4mA	
CONTROL (green)	Mains loss	0.5s → <del>  ←</del>
	SSR internal error	→   ← →   3s ← 0.5s
LOAD (yellow)	LOAD ON	

### RGS1P..V..

LED	Status	Timing Diagram
	Supply voltage (Us) ON	
	Control input >0V	
CONTROL (green)	Mains loss	→0.5s ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■
	SSR internal error	→   ← →   3s ← 0.5s
LOAD (yellow)	LOAD ON	



### **Switching Modes**

Firing periods Non-firing periods

#### MODE 1: Phase angle switching

The Phase angle switching mode works in accordance with the phase angle control principle. The power delivered to the load is controlled by the firing of the thyristors over each half mains cycle. The firing angle depends on the input signal level that determines the ouput power to be delivered to the load.

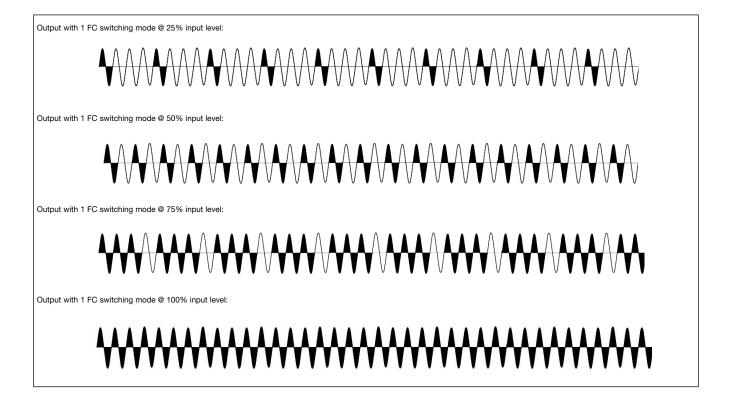
#### Full cycle switching

In Full cycle switching modes only full cycles are being switched. Switching at zero voltage reduces EMC interference as compared to phase angle switching (mode 1). The ON full cycles are distributed over a specific time base. Compared to burst firing, this enables faster and more accurate control of the load in addition to extending the heater lifetime. This mode is suitable for use only with resistive loads.

#### MODE 2: 1x Full cycle switching

This mode offers the lowest resolution for full cycle switching, i.e., 1 full cycle. At 50% output power demand the SSR will switch ON the load for 1 full cycle and OFF for 1 full cycle in a repeated pattern. Below 50% output power demand, the non-firing period increases but the firing period remains fixed at 1 full cycle. Over 50% output power demand, the firing period increases but the non-firing period remains fixed at 1 full cycle.

Hence at 25% output power demand, the non-firing period gets longer and the SSR will switch ON the load for 1 full cycle and OFF for 3 full cycles in a repeated pattern. At 75% output power demand, the firing period is longer and the SSR will switch ON the load for 3 full cycles and OFF for 1 full cycle in a repeated pattern. At 100% output power demand, the SSR switches the load fully ON.





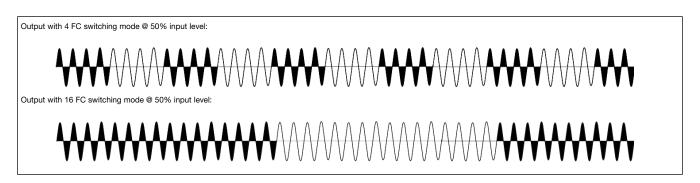
### **Switching Modes**

MODE 3: 4x Full cycle switching

MODE 4: 16x Full cycle switching

In **mode 3** the minimum resolution is 4 full cycles. At 50% output power demand the SSR will switch ON the load for 4 full cycles and OFF for 4 full cycles in a repeated pattern. Below 50% output power demand, the non-firing period increases but the firing period remains fixed at 4 full cycles. Over 50% output power demand, the firing period increases but the non-firing period remains fixed at 4 full cycles.

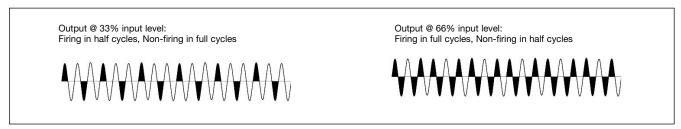
In **mode 4** the minimum resolution is 16 full cycles. At 50% output power demand the SSR will switch ON the load for 16 full cycles and OFF for 16 full cycles in a repeated pattern. Below 50% output power demand, the non-firing period increase but the firing period remains fixed at 16 full cycles. Over 50% output power demand the firing period increases but the non-firing period remains fixed at 16 full cycles.



### MODE 5: Advanced Full Cycle (AFC) switching

This switching mode is based on the principle of distributed full cycle explained above with the difference that the resolution for firing and non-firing periods is changed to a half mains cycle. This mode is intended for use with short / medium wave infrared heaters. The purpose of the half cycle non-firing time is to reduce the annoying visual flickering of such lamp loads.

Below 50% output power demand, the SSR switches ON the load in half cycle periods. The non-firing periods are full cycles. Above 50% output power demand, the SSR switches ON the load in full cycle periods but the non-firing periods are half cycles.



### SOFT STARTING

Soft starting is utilised to reduce the start-up current of loads having a high cold to hot resistance ratio such as short wave infrared heaters. The thyristor firing angle is gradually increased over a time period of maximum 5 seconds (settable through an accessible potentiometer) in order to apply the voltage (and current) to the load smoothly.

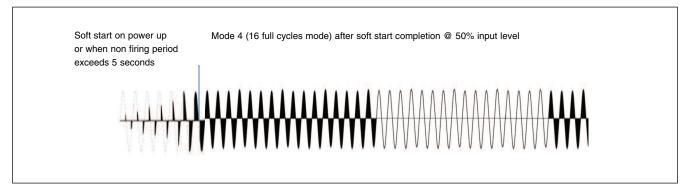
Soft starting is performed on the first power up and in cases of non firing periods exceeding 5 seconds. If soft start is stopped before soft start completion, it is assumed that a start was performed and the non firing period count start as soon as the soft start is stopped.



## **Switching Modes**

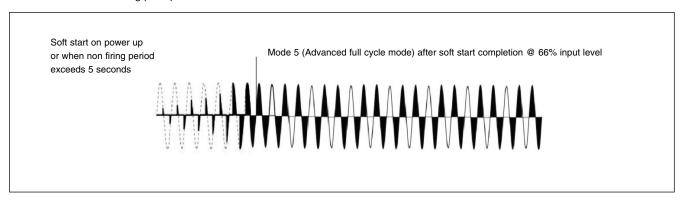
#### MODE 6: Soft start + MODE 4 (16x full cycle switching)

This switching mode works on the principle of switching mode 4 (16x full cycles) but soft starting is performed on power up or in case of the non firing periods exceeding 5 seconds. After the soft start is completed, full cycles (with a resolution of 16 full cycles) are delivered to the load according to the input signal, based on MODE 4 switching principle.



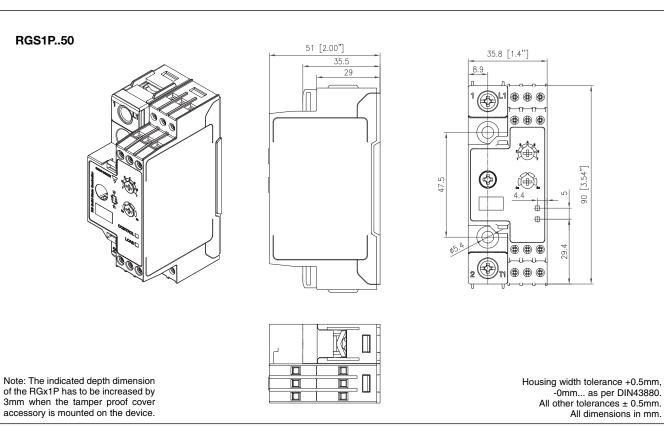
#### MODE 7: Soft start + MODE 5 (Advanced full cycle switching)

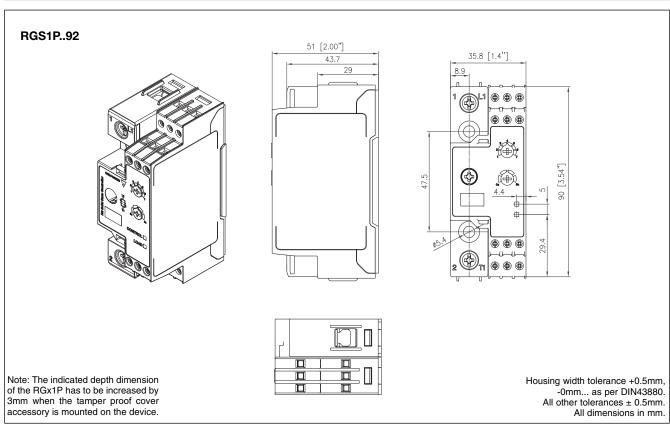
This switching mode works on the principle of the advanced full cycle (mode 5) but soft starting is performed on power up or in case of the non firing periods exceeding 5 seconds. After the soft start is completed, output power is delivered to the load according to the input signal, based on Mode 5 switching principle.





### **Dimensions**







# **Connection Specifications**

POWER CONNECTIONS	1/L1, 2/T1		
Use 75°C copper (Cu) conductors	RGS50		RGS92
Stripping length (X)	12mm		11mm
Connection type	M4 screw with captivate	ed washer	M5 screw with box clamp
Rigid (solid & stranded) UL/CSA rated data	2x 2.5 - 6.0 mm <sup>2</sup> 2x 14 - 10 AWG	1x 2.5 - 6.0 mm <sup>2</sup> 1x 14 - 10 AWG	1x 2.5 - 25 mm² 1x 14 - 3 AWG
Flexible with end sleeve	2x 1.0 - 2.5 mm <sup>2</sup> 2x 2.5 - 4.0 mm <sup>2</sup> 2x 18 - 14 AWG 2x 14 - 12 AWG	1x 1.0 - 4.0 mm² 1x 18 - 12 AWG	1x 2.5 - 16 mm² 1x 14 - 6 AWG
Flexible without end sleeve	2x 1.0 - 2.5 mm <sup>2</sup> 2x 2.5 - 6.0 mm <sup>2</sup> 2x 18 - 14 AWG 2x 14 - 10 AWG	1x 1.0 - 6.0 mm <sup>2</sup> 1x 18 - 10 AWG	1x 4.0 - 25 mm <sup>2</sup> 1x 12 - 3 AWG
Torque specification	Pozidriv 2 UL: 2Nm (17.7 lb-in) IEC: 1.5-2.0Nm (13.3-17.7	lb-in)	Pozidriv 2 UL: 2.5Nm (22 lb-in) IEC: 2.5-3.0Nm (22-26.6 lb-in)
Aperture for termination lug	12.3mm		n/a

### **CONTROL CONNECTIONS**

Use 60/75°C copper (Cu) conductors

GND, A1, A2, A3, POT, Us



Stripping length (X)		8 mm
Connection type		M3 screw with box clamp
Rigid (solid & stranded) UL/CSA rated data	X	1x 1.0 - 2.5 mm <sup>2</sup> 1x 18 - 12 AWG
Flexible with end sleeve		1x 0.5 - 2.5 mm <sup>2</sup> 1x 20 - 12 AWG
	<b>(4)</b>	Pozidriv 1

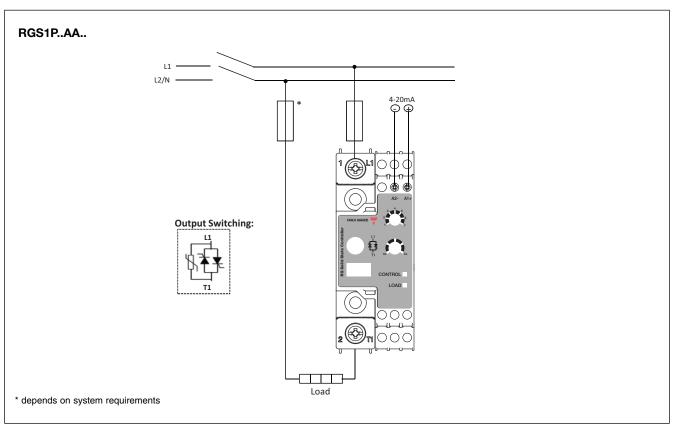
Torque specification

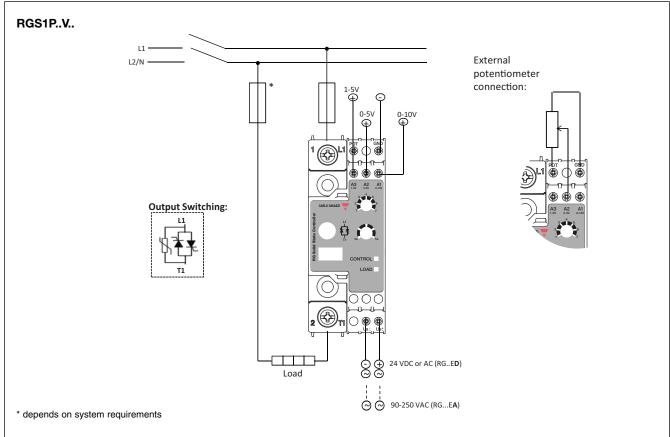
UL: 0.5Nm (4.4 lb-in)

IEC: 0.4-0.5Nm (3.5-4.4 lb-in)



# **Connection Diagram**







### **Short Circuit Protection**

### Protection Co-ordination, Type 1 vs Type 2:

Type 1 protection implies that after a short circuit, the device under test will no longer be in a functioning state. In type 2 co-ordination the device under test will still be functional after the short circuit. In both cases, however the short circuit has to be interrupted. The fuse between enclosure and supply shall not open. The door or cover of the enclosure shall not be blown open. There shall be no damage to conductors or terminals and the conductors shall not separate from terminals. There shall be no breakage or cracking of insulating bases to the extent that the integrity of the mounting of live parts is impaired. Discharge of parts or any risk of fire shall not occur.

The product variants listed in the table hereunder are suitable for use on a circuit capable of delivering not more than 100,000A Symmetrical Amperes, 600Volts maximum when protected by fuses. Tests at 100,000Arms were performed with Class J fuses, fast acting; please refer to the tables below for maximum ratings. Tests with Class J fuses are representative of Class CC fuses.

### Co-ordination type 1 (UL508)

Part No.	Short circuit current [kArms]	Max. fuse size [A]	Class	Voltage [VAC]
RGS1P50	100	30	J or CC	Max. 600
RGS1P92	100	80	J	Max. 600

### Co-ordination type 2 (EN/IEC 60947-4-3)

Short circuit		Ferraz	Shawmut (Mersen)	Siba		V II D/4 01
Part No.	current [kArms]	Max. fuse size [A]	Part No.	Max. fuse size [A]	Part No.	Voltage [VAC]
RGS1P.50	10	40	6.9xx CP GRC 22x58 /40	32	50 142 06.32	Max. 600
NG51P50	100	40	6.9xx CP URD 22x58 /40	32	50 142 06.32	Max. 600
	10	125	6.621 CP URQ 27x60 /125	125	50 194 20.125	Max. 600
DO01D 00	10	125	A70QS125-4	125	50 194 20.125	Max. 600
RGS1P92	100	125	6.621 CP URQ 27x60 /125	125	50 194 20.125	Max. 600
	100	125	A70QS125-4	125	50 194 20.125	Max. 600

xx = 00, without fuse trip indication

xx = 21, with fuse trip indication



# Type 2 Protection with Miniature Circuit Breakers (M.C.B.s)

Solid State Relay type	ABB Model no. for Z - type M. C. B. (rated current)	ABB Model no. for B - type M. C. B. (rated current)	Wire cross sectional area [mm <sup>2</sup> ]	Minimum length of Cu wire conductor [m] <sup>17</sup>
RGS1P50	<b>1 pole</b> S201 - Z10 (10A)	S201-B4 (4A)	1.0 1.5 2.5	7.6 11.4 19.0
	S201 - Z16 (16A)	S201-B6 (6A)	1.0 1.5 2.5 4.0	5.2 7.8 13.0 20.8
	S201 - Z20 (20A)	S201-B10 (10A)	1.5 2.5	12.6 21.0
	S201 - Z25 (25A)	S201-B13 (13A)	2.5 4.0	25.0 40.0
	<b>2 pole</b> S202 - Z25 (25A)	S202-B13 (13A)	2.5 4.0	19.0 30.4
RGS1P92	<b>1 pole</b> S201-Z32 (32A)	S201-B16 (16A)	2.5 4.0 6.0	3.0 4.8 7.2
	S201-Z50 (50A)	S201-B25 (25A)	4.0 6.0 10.0 16.0	4.8 7.2 12.0 19.2
	S201-Z63 (63A)	S201-B32 (32A)	6.0 10.0 16.0	7.2 12.0 19.2

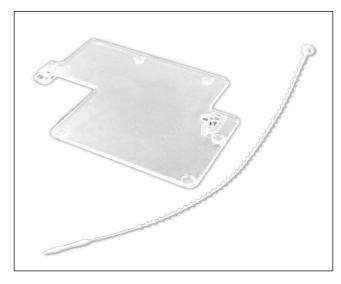
<sup>11.</sup> Between MCB and Load (including return path which goes back to the mains).

Note: A prospective current of 6kA and a 230/400V power supply system is assumed for the above suggested specifications. For cables with different cross section than those mentioned above please consult Carlo Gavazzi's Technical Support Group.



### **Accessories**

## **Tamper Proof Accessory Kit**



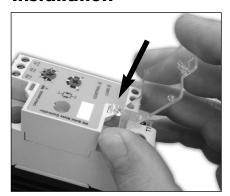
## **Ordering Key**

**RGTMP** 

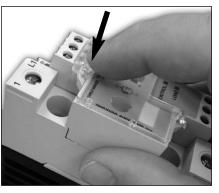
Tamper proof accessory kit for RGS1P, RGC1P series containing:

- x5 transparent covers
- x5 secureness ties

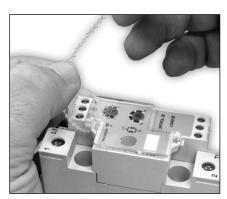
### Installation



1: Clip hook of the transparent cover to the bottom loop of the RGx1P control module

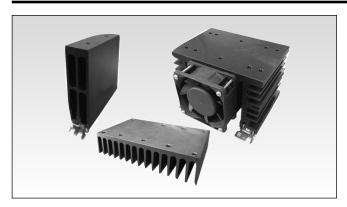


2: Close the cover by clipping to the top loop of the RGx1P control module



3: Secure with provided tie

### **Heatsink Selection**



### **Heatsink Range Overview:**

http://www.productselection.net/PDF/UK/ssr\_accessories.pdf

#### **Heatsink Selector Tool:**

http://www.productselection.net/heatsink/heatsinkselector.php?LANG=UK

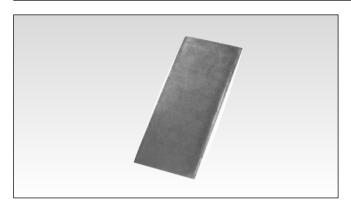
## **Ordering Key**

RHS..

- Heatsinks and fans
- 5.40°C/W to 0.12°C/W thermal resistance
- DIN, panel or thru wall mounting
- Single or multiple SSR mounting



### **Thermal Pads**



## **Ordering Key**

**RGHT** 

- Graphite thermal pad for RG series with adhesive on one side
- Width x Height x Thickness = 14 x 35 x 0.13 mm
- Packing qty. 10 pcs.

### **Thermal Paste**



## **Ordering Key**

**HTS02S** 

- Silicone based thermal paste syringe
- Volume = 2ml
- Packing qty. 1 pc.

### **Screw Kits**



# Ordering Key SRWKIT M5 X 30MM

- RGS Screw kit for mounting to heatsink
- Torx T20, size M5 x 30mm
- Packing qty: 20pcs.